

Series

S-26

start hole drilling machine



Ansichtsbeispiel S-26

As a specialist in the field of **EDM drilling**, Heun offers the **all-round package** from development and perfecting, as well as manufacture and delivery, up to service.

The advantages at a glance

- simple operation
- stable construction
- durable components
- drilling depth programming with automatic retraction
- 100 technology banks
- completely removable splash guard
- tank and filter unit integrated
- powerful generator
- precise and easy moveable crossing table
- ceramic piston high pressure pump
- additional flushing pump





- 1 view example S-26 front side
- 2 electrode guide
- 3 processing example: drilling without burr even on slanting areas with smallest electrodes

exceptional features:

- stable stone table construction
- ball screw spindle in X-, Y- and Z-axis
- central lubrication for guides and spindles
- adjustable stainless steel clamping strip
- servo controlled Z-axis
- big digital display
- programmable drilling depth & fallback position
- drag pointer function
- 20 Ltr. supply tank for erosion fluid
- extensive technology database
- electrodes up to a length of 400 mm

Special solutions on inquiry.
Contact us!

Technical details

S-26

machine dimensions WxD:	mm	1200 x 1700
machine height:	mm	2230
machine weight:	kg	900
max. work piece weight:	kg	300
max. work piece height:	mm	350
clamping area:	mm	450 x 310
machining space:	mm	840 x 530
travel X/Y/Z	mm	300x250x350
drill head coarse adjustment:	mm	150
		motoric/manual
electrode diameter:	mm	0.1 - 3.0
	mm	optional 6.0

standard accessories:

- 1 set tools and accessories in a toolbox
- 1 pc. machine lamp
- 1 pc. water filter cartridge
- 1 pc. chuck with gear rim and key
- 1 pc. electrode guide Ø 1,0 mm
- 20 pcs. brass electrode Ø 1,0 mm
- 2 pcs rubber packing type B

