

option

electrode stabilisation

start hole EDM drilling machine



view example electrode stabilisation

As a specialist in the field of **EDM drilling**, Heun offers the **all-round package** from development and perfecting, as well as manufacture and delivery, up to service.

The advantages at a glance

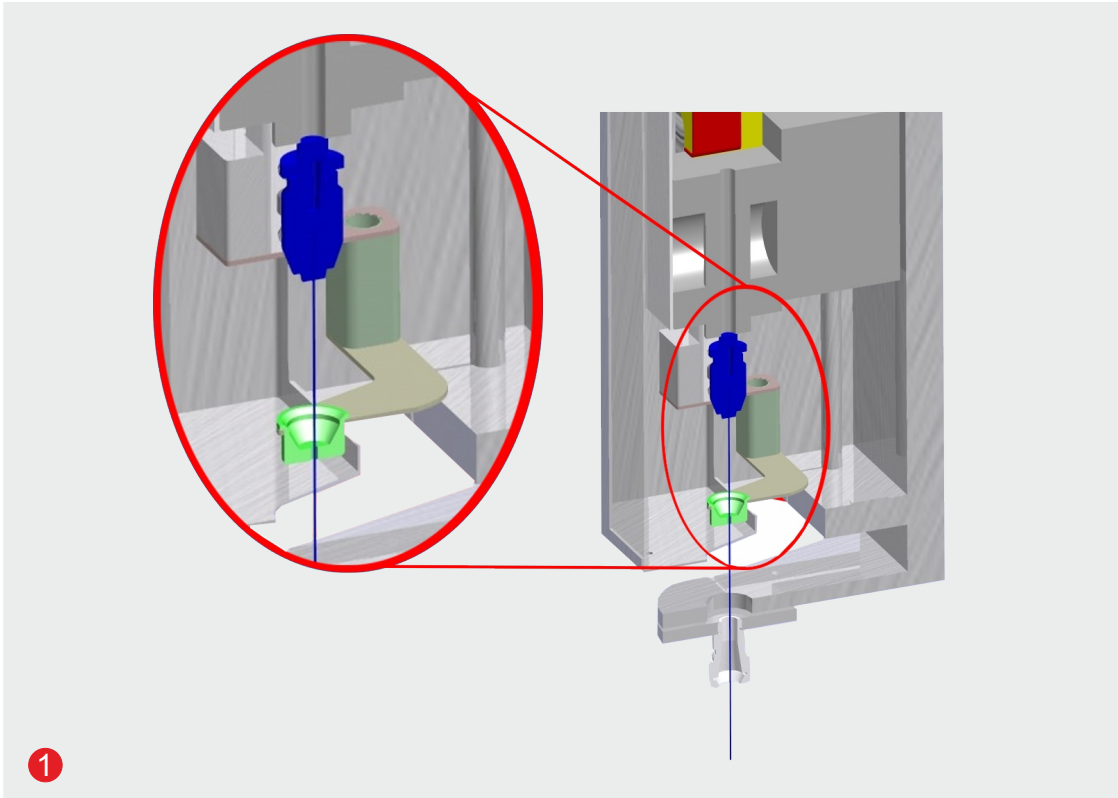
- easiest retrofitting of electrode stabilisation to your machine type APos without any drilling
- easy feed of electrode into electrode stabilisation
- the electrode stabilisation is always placed in the center between chuck and electrode guide
- great advantage regarding process stability especially for small electrodes



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① View example
electrode stabilisation



Your requirements:

- For small electrodes, often a stabilisation is required, in order to avoid bending away of electrode. Stagger of electrode especially affects drilling durance as well as drilling quality.

Our solution:

- Because of the new lunette the desired process stabilisation is achieved easily and effectively. The special characteristic here is: the electrode is always kept in the centre by the lunette. Deflection of electrode is therefore effectively reduced.

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