Wear- and spare parts

consumables

- tubes
  - cooper / brass
  - single / coreless
  - thread electrodes

- filter
  - paper filter/
  - fine filter

- wire
  - copper
  - brass
  - zinc

wear parts

- ball bearings
- collets
- water nozzles
- guides
  - ceramic
  - steel
  - diamond
  - wire guides
- clamping bars/bench vices
  (also stainless)
- current feeder
Spare parts / accessories

For all machines of Heun as well as of several other manufacturers

- **Pumps**
- **Ceramic plates**
- **Flushing distribution**
- **Boards**
- **Toothed wheels**
- **Magnets**
- **Ventilators**
- **Key boards**

**Auxiliaries**

- **Drilling fluid**
  - **EX 01 / GT1**
- **Machine cleaning fluid**
  - **EDM Clean**
- **Deionizing resin**
- **Preserving agent**
  - **CRC 3-36/ KS 400**

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