HEUN is certified according to DIN 9001/2008 and delivers, installs and maintains EDM small hole drilling machines:

IN GERMANY, IN EUROPE AND ALL OVER THE WORLD.
Advance in know how means advantage in competition

Increase your product quality while reducing scrap rates

Our technological advancements will give you a competitive edge over your competition. With more than 2 decades as a global manufacturer of high speed small hole EDM drilling machines, addressing the myriad of industries, tool and die, mould making, aerospace, medical production. HEUN EDM drills have proven to be reliable and profitable. We can address automation projects as well with our strong background in engineering and process control.

Big ideas call for big know how. HEUN comes with an almost unique scope of knowledge, not only in the field of machines and service technique but also in economic view. For an optimal cost-benefit solution HEUN also considers integration of already available machines or modules. HEUN already gives advice during the preliminary planning stage, which means regarding the basic requirements of the machine.

Our expertise is your advantage.
HEUN customers are confident in their investment

Reality: We at HEUN are always ready to serve the needs of our customers. Always.

This strong support philosophy allows our customers to relax, knowing we have a motivated, highly qualified team to insure your success with your HEUN EDM drilling machine.

This customer-oriented attention to detail begins with the initial phase of our relationship. It is here, during the planning phase, we will execute a strategy and assign a customer liaison to your project. You will take comfort in knowing you will always have this relationship for the entire product life cycle.

We deal with small as well as medium size corporations up to world wide operating enterprises in the following industrial sectors:

- tool and mould making
- aerospace
- automotive engineering
- automation technology and assembly technique
- high-precision technique
- medical engineering
- cutting technique
- pressing technique
- production engineering
- EDM technique
- plastics engineering
- electronics
- research
- pressure measuring technique
- metal forming

A member of EDM drill group.
Special solutions
- special machines with up to 9 axes
- drilling depth up to 2,600 mm
- robot integration
- electrode changer
- job management
- breakthrough detection

Accessories
- indexer
- turn- and swivel table
- tank- and filter unit
- tap remover
- conductance measuring device
- refractometer

Wear- and spare parts
- electrodes
- guides
- collet chucks
- drill chucks
- filters
- wire
- resin
- and more

Small hole EDM drilling machine
with and without oil basin
manually

www.heun-gmbh.de
Customer liaison and support for the entire life time cycle of a machine

From development beyond manufacturing up to setting up and maintenance

In our center of excellence we develop the optimized machine solution for our customers, individually to their requirements, on basis of our standard machines.

With our technical and economic basic knowledge, we provide real partnership on par.

24-hour service

High-precision EDM drilling machine Micro Drill
micro drill holes in carbide from 0.08 mm up to 6.0 mm with and without oil basin PC-controlled

High-speed small hole EDM drilling machine high-tech series
for example for drilling into special materials in aerospace industry

A member of EDM drill group.
Support right from the start

Only the one who knows his own mind will go into the right direction

At IIEUN we will analyze your specific applications, expectations and visions to insure we meet or exceed them consistently. We will work in partnership with our prospective customers, asking the important questions. With our wealth of technological experience and expertise we will review your concerns from many different perspectives. The knowledge base we rely on, are many years addressing the tool and die, mould making, automotive industry, aerospace and medical industries. We offer complete process engineering and applications support to our family of customers.

We understand if we can improve your production process and make it efficient and profitable, you will achieve more success with your customers. We will never compromise and rest on our past successes. Instead we will always seek to improve our company’s engineering and support structure. Our goal is to develop a specialized solution for you, working together to achieve a common goal. This analysis in planning, manufacturing, setting up and support service are key components of the entire project.
Not to do things by halves.

COMPREHENSIVE COMPETENCE FOR ENTIRE SOLUTIONS.
From the idea to the product —
FROM REQUIREMENTS TO SOLUTIONS.

high-precision EDM drilling machine micro drill MD435

micro drill holes into carbide from Ø 0.08 mm up to 6.00 mm

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“Good” must give way for “Better”

There are many advantages when working with HEUN.

Not only have our customers grown and become more profitable in conjunction with our solutions oriented processes, but HEUN has grown as well. This synergy has produced many benefits:

High practical application understanding
Considerable simplification during generation of the requirement profile of your machine

Large scope
The complete scope of machines in the field of EDM drilling accessories, materials, wear- and spare parts

Long term support service
Steady staff formation warrant machine investments for the entire life time cycle

Focused, highly specialized team of developers
Fast availability of special solutions

International project experience
Safety, time- and cost savings because of international experience for many years

Place of business in Kahl/Main and branches in 15 countries
Worldwide support assures the maintenance of the value of your machine investment

Transparent fixed expenses
Well defined cost for a well defined work scope guarantee budget safety
Service as well as spare- and wear parts

- telephone support
- online support
- remote diagnosis
- 24-hour service

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24-hour service

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