Advantages:

+ W-axis travel
  500 - 1,100 mm
+ minimized set-up times
+ water-cooled generator
+ mobile generator cabinet
+ Rittal control cabinet

+ adaptable to large machines
+ all-purpose
+ lunette guide optional
+ price advantage compared to new machine
+ 80 or 40 ampere generator
Technical data

Modular high-frequency generator

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>length</td>
<td>mm</td>
<td>800</td>
</tr>
<tr>
<td>width</td>
<td>mm</td>
<td>500</td>
</tr>
<tr>
<td>height</td>
<td>mm</td>
<td>1,800</td>
</tr>
<tr>
<td>removal rate stainless steel</td>
<td>mm/min.</td>
<td>ca. 65</td>
</tr>
<tr>
<td>removal rate aluminium</td>
<td>mm/min.</td>
<td>ca. 200</td>
</tr>
<tr>
<td>electrode diameter</td>
<td>mm</td>
<td>0,1 - 6,0</td>
</tr>
<tr>
<td>applicable electrode length</td>
<td>mm</td>
<td>up to 800</td>
</tr>
</tbody>
</table>

W-axis-travel                      | 500 - 1,100 |
travel eroding axis                | max. 1,300  |

Technical data PC-control with system Window 7

ergonomically designed operation terminal
PC keyboard and mouse

Exceptional features:

- powerful generator with latest technic
- no burr formation
- high pressure ceramic piston pump
- freely programmable technology banks
- freely programmable depth- and retract position
- water cooled generator
- USB - interface
- software options possible
- control diagnosis with remote maintenance