

Your EDM partner

Heun Werkzeugmaschinen & Industribedarf GmbH



Spare & wear parts catalogue MD-series

Accessories, wear- and spare parts **directly from machine manufacturer**

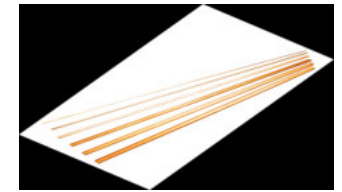
Your advantage:

Technology advice for special requirements

Permanent quality control by eroding tests

Not only dealer but also machine manufacturer with own wage labour!

Special sizes \varnothing 0.08 – 6.0mm available ex stock



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Content



1. tubes	3
2. ceramic guides	3
3. rubber packing chuck adapter (without changer)	4
4. rubber packing for ER 11 chuck (changer)	5
4. rubber packing for ER 11 chuck (changer)	6
5. pipe guide T (changer)	7
5. pipe guide T (changer)	8
5. pipe guide T (changer)	9
6. pipe guide D (changer)	10
7. chuck ER 11 (changer)	11
7. chuck ER 11 (changer)	12
8. electrode clamping system	13
9. electrode changing holder	13
10. high-pressure pump BP2	14
10. high-pressure pump BP2	15
10. high-pressure pump BP2	16
11. tank- and filter unit	17
12. wear parts	18
12. wear parts	19
12. wear parts	20
13. spare parts	21
14. electric & pneumatic	22
15. guide holding plates	23
16. clamping devices	24
17. drilling additives	24
18. quality check of dielectric	25
19. further accessories	25
20. others	26
21. cleaning agents	26
21. cleaning agents	27

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article no.	article	name	pc. / set
		1. tubes	unit
xxx xxx xxx		brass and copper electrodes single 300/400 mm length Ø 0.3 - 3.0 mm	20 pcs.
xxx xxx xxx		brass and copper electrodes coreless 300/400 mm length Ø 0.5 - 3.0 mm	20 pcs.

article no.	article	name	pc. / set
		2. ceramic guides	unit
100 4xx xxx		Ø 0.1 – 3.0 mm Swiss precision guide	1 pc.
110 30x xxx		guide extension, diff. length, special length on inquiry	1 pc.





Special sizes are produced according to your requirements.

* These articles are essential to be kept on stock.

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article no.	article	name	pc. / set
		3. rubber packing chuck adapter (without changer)	unit
100 800 500		rubber packing chuck adapter type A up to 0.5 mm	4 pcs. / set
100 801 300		rubber packing chuck adapter type B up to 1.3 mm	4 pcs. / set
100 802 300		rubber packing chuck adapter type C up to 2.3 mm	4 pcs. / set
100 803 200		rubber packing chuck adapter type D up to 3.2 mm	4 pcs. / set







Other dimensions on inquiry!

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article no.	article	name	pc. / set
		4. rubber packing for ER 11 chuck (changer)	unit
340 812 100		pipe seal Ø 1.0 mm for electrode diameter 0.3 – 0.8 mm	1 pc.
340 812 130		pipe seal Ø 1.4 mm for electrode diameter 0.9 – 1.0 mm	1 pc.
340 812 150		pipe seal Ø 1.6 mm for electrode diameter 1.1 – 1.2 mm	1 pc.
340 812 180		pipe seal Ø 1.8 mm for electrode diameter 1.3 – 1.4 mm	1 pc.
340 812 200		pipe seal Ø 2.0 mm for electrode diameter 1.5 – 1.8 mm	1 pc.
340 812 230		pipe seal Ø 2.2 mm for electrode diameter 1.9 – 2.1 mm	1 pc.





Other dimensions on inquiry!

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article no.	article	name	pc. / set
		4. rubber packing for ER 11 chuck (changer)	unit
340 812 250		pipe seal Ø 2.6 mm for electrode diameter 2.2 – 2.3 mm	1 pc.
340 812 280		pipe seal Ø 2.8 mm for electrode diameter 2.4 mm	1 pc.
340 812 300		pipe seal Ø 3.0 mm for electrode diameter 2.5 – 2.8 mm	1 pc.
340 812 320		pipe seal Ø 3.2 mm for electrode diameter 2.9 – 3.0 mm	1 pc.

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article no.	article	name	pc. / set
		5. pipe guide T (changer)	unit
340 811 057		pipe guide T for electrode diameter 0.2 mm + 0.3 mm, length: 7.4 mm	1 pc.
340 811 067		pipe guide T for electrode diameter 0.4 mm, length: 7.4 mm	1 pc.
340 811 087		pipe guide T for electrode diameter 0.5 mm + 0.6 mm, length: 7.4 mm	1 pc.
340 811 107		pipe guide T for electrode diameter 0.7 mm + 0.8 mm + 0.9 mm, length: 7.4 mm	1 pc.
340 811 138		pipe guide T for electrode diameter 1.0 mm + 1.1 mm, length: 8.4 mm	1 pc.
340 811 156		pipe guide T for electrode diameter 1.2 mm, length: 6.6 mm	1 pc.
340 811 157		pipe guide T for electrode diameter 1.3 mm, length: 7.4 mm	1 pc.

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article no.	article	name	pc. / set
		5. pipe guide T (changer)	unit
340 811 187		pipe guide T for electrode diameter 1.4 mm, length: 7.4 mm	1 pc.
340 811 188		pipe guide T for electrode diameter 1.5 mm + 1.6 mm, length: 8.4 mm	1 pc.
340 811 207		pipe guide T for electrode diameter 1.7 mm + 1.8 mm, length: 7.4 mm	1 pc.
340 811 237		pipe guide T for electrode diameter 1.9 mm, length: 7.4 mm	1 pc.
340 811 238		pipe guide T for electrode diameter 2.0 mm + 2.1 mm, length: 8.4 mm	1 pc.
340 811 256		pipe guide T for electrode diameter 2.2 mm, length: 6.6 mm	1 pc.
340 811 257		pipe guide T for electrode diameter 2.3 mm, length: 7.4 mm	1 pc.

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article no.	article	name	pc. / set
		5. pipe guide T (changer)	unit
340 811 287		pipe guide T for electrode diameter 2.4 mm + 2.5 mm, length: 7.4 mm	1 pc.
340 811 288		pipe guide T for electrode diameter 2.6 mm, length: 8.4 mm	1 pc.
340 811 306		pipe guide T for electrode diameter 2.7 mm, length: 6.6 mm	1 pc.
340 811 307		pipe guide T for electrode diameter 2.8 mm, length: 7.4 mm	1 pc.
340 811 327		pipe guide T for electrode diameter 2.9 mm, length: 7.4 mm	1 pc.
340 811 328		pipe guide T for electrode diameter 3.0 mm, length: 8.4 mm	1 pc.

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article no.	article	name	pc. / set unit
		6. pipe guide D (changer)	
340 810 110		pipe guide D Ø 1.1 mm for electrode diameter 0.5 – 0.9 mm	1 pc.
340 810 160		pipe guide D Ø 1.6 mm for electrode diameter 1.0 – 1.4 mm	1 pc.
340 810 210		pipe guide D Ø 2.1 mm for electrode diameter 1.5 – 1.9 mm	1 pc.
340 810 260		pipe guide D Ø 2.6 mm for electrode diameter 2.0 – 2.4 mm	1 pc.
340 810 310		pipe guide D Ø 3.1 mm for electrode diameter 2.5 – 3.0 mm	1 pc.

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article no.	article	name	pc. / set
		7. chuck ER 11 (changer)	unit
340 800 003		MD – special chuck ER11 Ø 0.3 mm	1 pc.
340 800 004		MD – special chuck ER11 Ø 0.4 mm	1 pc.
340 800 005		MD – special chuck ER11 Ø 0.5 mm	1 pc.
340 800 006		MD – special chuck ER11 Ø 0.6 mm	1 pc.
102 900 100		chuck ER 11 Ø 0.5 – 1.0 mm	1 pc.
340 800 012		MD – special chuck ER11 Ø 1.2 mm	1 pc.
102 900 200		chuck ER 11 Ø 1.0 – 1.5 mm	1 pc.

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article no.	article	name	pc. / set
		7. chuck ER 11 (changer)	unit
340 800 017		MD – special chuck ER11 Ø 1.7 mm	1 pc.
102 900 300		chuck ER 11 Ø 1.5 – 2.0 mm	1 pc.
340 800 022		MD – special chuck ER11 Ø 2.2 mm	1 pc.
102 900 400		chuck ER 11 Ø 2.0 – 2.5 mm	1 pc.
340 800 027		MD – special chuck ER11 Ø 2.7 mm	1 pc.
102 900 500		chuck ER 11 Ø 2.5 – 3.0 mm	1 pc.
340 800 032		MD – special chuck ER11 Ø 3.2 mm	1 pc.


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article no.	article	name	pc. / set
		8. electrode clamping system	unit
102 912 xxx		electrode clamping system ER 11 various diameters available on inquiry	1 pc.
340 800 265		adapter cone for drill chuck	1 pc.
340 800 270		quick drill chuck 0.1 – 1.5 mm	1 pc.
340 800 297		cap nut – lock nut – ER11 #73	1 pc.

article no.	article	Name	pc. / set
		9. electrode changing holder	unit
340 800 5xx		electrode changing holder various diameter available on inquiry	1 pc.
340 800 xxx		electrode changing holder set (incl. 5x rubber packing, pipe guide T, pipe guide D), various diameter available on inquiry	1 set

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article no.	article	name	pc. / set
		10. high-pressure pump BP2	unit
340 900 200		sealing kit for high-pressure pump BP2	1 pc.
340 800 330		high-vacuum silicone lubricant	1 pc.
340 900 205		valve set for high-pressure pump BP2 #28	4 pcs. / set
340 900 250		plastic guide for high-pressure pump BP2	1 pc.
340 900 225		locking ring for piston bearing of high-pressure pump BP2	1 pc.
340 900 220		blocking valve for high-pressure pipe incl. fittings	1 pc.
340 900 230		valve screw cap for high-pressure pump BP2	1 pc.

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article no.	article	name	pc. / set unit
		10. high-pressure pump BP2	unit
340 900 235		T-fitting for valve screw cap	1 pc.
340 900 275		set brass screw connection/cutting ring (copper pipe T-fitting)	1 pc.
340 900 140		air pressure controller for high-pressure pump BP2	1 pc.
340 900 215		Reed-contact for high-pressure pump BP2	1 pc.
340 900 260		switch valve for high-pressure pump BP2	1 pc.
340 900 160		suction filter for high-pressure pump BP2	1 pc.

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article no.	article	name	pc. / set
		10. high-pressure pump BP2	unit
340 900 170		high-pressure pump BP2	1 pc.
340 800 320		high-pressure adaptor (high-pressure hose – tank- and filter unit)	1 pc.
340 800 325		high-pressure hose, length 4.50 m (motorized Z-axis)	1 pc.
340 800 326		high-pressure hose, length 3.50 m (manually adjustable Z-axis)	1 pc.

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article no.	article	name	pc. / set
		11. tank- and filter unit	unit
240 000 S26		filter cartridge (white)	* 1 pc.
340 800 600		filter for tank- and filter unit (water)	1 pc.
340 900 150		filter for tank- and filter unit (oil version)	1 pc.
631 000 101		key for filter housing	1 pc.
340 810 650		filter housing for water filter	1 pc.
631 000 110		O-ring for filter housing	1 pc.
340 200 150		heat exchanger	1 pc.
250 200 850		cooling unit	1 pc.

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article no.	article	name	pc. / set
		12. wear parts	unit
340 800 250		carbon brush #62	* 1 pc.
340 800 208		backup ring #55 (without changer)	* 3 pcs. / set
340 800 209		O-ring BP6/P6 #56 + #30 (without changer)	* 2 pcs. / set
340 800 205		seal pipe #31 (without changer)	* 1 pc.
340 800 296		backup ring #55 (with changer)	* 3 pcs. / set
340 800 290		O-Ring BP6/P6 #56 + #30 (with changer)	* 2 pcs. / set

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article no.	article	name	pc. / set
		12. wear parts	unit
340 800 295		seal pipe #31 (with changer)	* 1 pc.
340 800 284		copper slip ring #61	1 pc.
340 800 306		ball bearing 35x15x11 #52 (with changer)	2 pcs. / set
340 800 285		O-ring BP6 #17 + #20 (with changer)	1 pc.
340 800 315		lunette sponge set	2 pcs. / set
340 800 204		C-axis spindle incl. copper slip ring (without changer)	1 pc.

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article no.	article	name	pc. / set
		12. wear parts	unit
340 800 204		C-axis spindle incl. copper slip ring (with changer)	1 pc.
340 900 550		door sealing profile for machine with oil basin	1 pc.
340 900 560		door sealing profile for machine with water basin	1 pc.
340 800 650		air filter mat	1 pc.
340 800 300		touch-screen – protective foil 12.1“	1 pc.
340 800 305		touch-screen – protective foil 15“	1 pc.

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article no.	article	name	pc. / set
		13. spare parts	unit
340 800 280		seal stopper + dowel pin #15 + #16	1 pc.
340 800 282		thread cone for electrodes	1 pc.
340 800 286		nut – screw nut – holding plate #83	1 pc.
340 800 820		stop for pivot arm	2 pcs. / set
340 800 920		voltmeter	1 pc.
340 800 940		ampere meter	1 pc.
340 900 300		key switch	1 pc.

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article no.	article	name	pc. / set
		14. electric & pneumatic	unit
340 800 390		pressure reducing valve	1 pc.
340 800 287		lunette actuator #53	1 pc.
340 800 840		actuator for pivot arm, S-lock AF24-16-D034 #79, clamping and electrode fixation for E-fix #53 and E-hold #37 for MD	1 pc.
340 800 850		actuator for pusher AF20A-S10 #8	1 pc.
340 800 640		table- /head cable	per meter
340 900 900		contactor TMC – 22	1 pc.
340 900 950		auxiliary contact for contactor	1 pc.
xxx xxx xxx		fuse set	1 set

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article no.	article	name	pc. / set unit
		15. guide holding plates	unit
340 800 210		guide holding plate Ø 9.0 mm (MD350 – without changer)	1 pc.
340 800 215		guide holding plate Ø 6.0 mm (MD435 / MD740 – with changer)	1 pc.
340 800 220		guide holding plate Ø 9.0 mm (MD435 / MD740 – with changer)	1 pc.
340 800 314		isolator- and adaptor plate for guide holder incl. levelling ball	1 set




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article no.	article	name	pc. / set
		16. clamping devices	unit
420 300 600		clamping jaws stainless steel	2 pcs. / set
340 800 395		slant sliding block	1 pc.
420 300 700		set of clamping screws stainless steel	8 pcs. / set.
xxx xxx xxx		clamping devices of leading manufacturers 3R / Hirschmann / Erowa	1 pc.



article no.	article	Name	pc. / set
		17. drilling additives	unit
100 701 100		EX-01 drilling solution - 10 l can (steel machining)	1 pc.
100 702 000		GT-01 drilling solution - 10 l can (carbide machining)	1 pc.
410 800 600		Ionoplus for machine with oil basin (carbide machining)	per litre




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article no.	article	name	pc. / set
		18. quality check of dielectric	unit
251 000 100		conductance measuring device	* 1 pc.
251 000 200		refractometer	1 pc.




article no.	article	Name	pc. / set
		19. further accessories	unit
630 200 100		flushing tube with magnet base	1 pc.
630 200 200		flushing tube mounted on drilling head	1 pc.
101 100 000		rubber slider	1 pc.




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article no.	article	name	pc. / set unit
		20. others	unit
325 000 350		operating instruction CD (digital)	1 pc.
325 000 700		operating instruction (hard copy)	1 pc.
110 200 320		indexer URT 2002 with automatic control system	1 pc.







article no.	article	Name	pc. / set unit
		21. cleaning agents	unit
190 200 100		Wirasol special cleaner - 10 l can	1 pc.
190 200 200		machine cleaning agent - 10 l can	1 pc.
190 200 500		EDM Clean 2002 - 10 l can	* 1 pc.

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article no.	article	name	pc. / set unit
		21. cleaning agents	unit
190 400 000		CRC-3-36 incl. sprayer - 5 l can	* 1 pc.
190 430 000		CRC-3-36 spray 300 ml	1 pc.
190 450 000		CRC-3-36 spray 500 ml	1 pc.
190 860 000		CRC-3-36 Bräckleen Plus spray 500 ml	1 pc.
191 430 000		CRC SP 400 II spray 300ml	1 pc.
190 600 100		hand sprayer for 400 ml content	1 pc.

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Terms of payment are subject to agreement.

Technical details and prices are subject to change! Pictures and data are non-committal.

For technical questions please contact us via e-mail hotline techniker@heun-gmbh.de

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