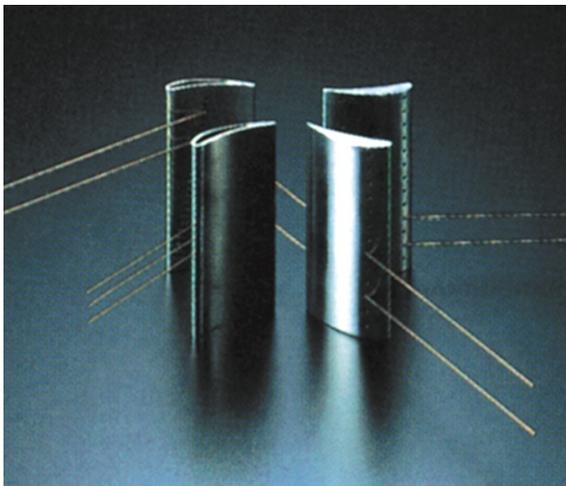


From standard up to special solutions in mass production

We are your qualified partner because of our long lasting experience in the field of EDM. We have sufficient capacity available to machine your work pieces in job order production. We produce single or serial parts on short notice and low-priced. Eroding in all electroconductive materials is possible.

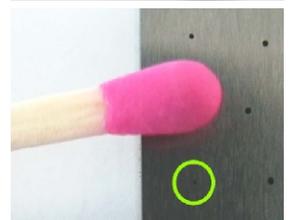
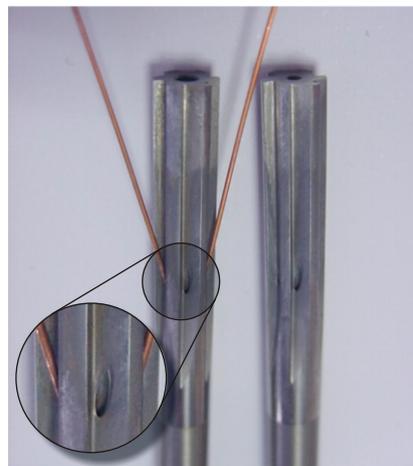


Processing examples:

- ◆ fast and exact positioning of start holes
- ◆ degassing and flushing holes
- ◆ drilling in combination with other machines, controlled and monitored by CAM
- ◆ high production requirements
- ◆ oversized work pieces

Drilling into the following materials is possible:

- | | |
|------------|-------------------|
| ◆ steel | ◆ tungsten copper |
| ◆ carbide | ◆ stainless steel |
| ◆ titanium | ◆ brass |
| ◆ copper | ◆ molybdenum |



Wage work

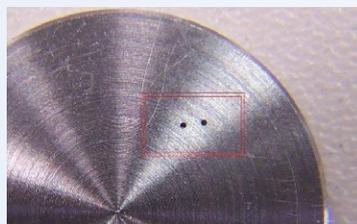
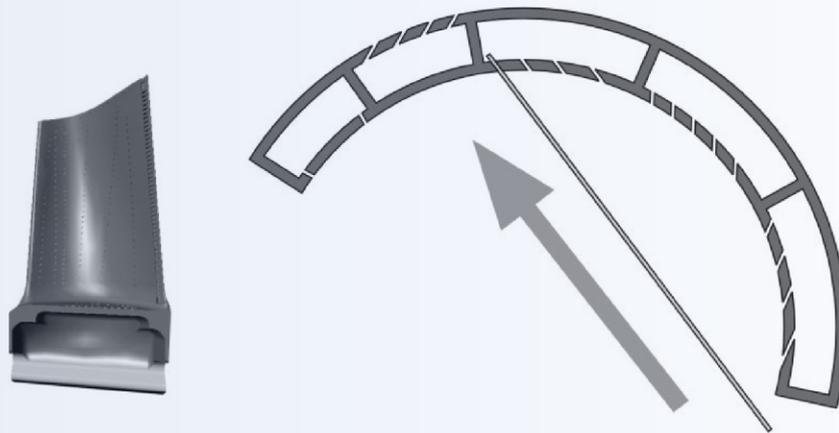
Planning and realization of your products

Start hole drilling

Because of the great quantity of available machines, we can offer

- machining of extremely high work pieces
- electrode diameter from 0.08 up to 6.0 mm
- machining in water or oil basin
- programming of drilling templates with customer data
- 60-fold electrode changer for mass production
- inserting of extremely inclined boreholes
- accuracy within μ -range
- breakthrough detection
- micro EDM drilling
- newest generator technics for high-precision results

We guarantee constantly high quality and accuracy.



Wire-cut EDM

Manufacturing is possible according to your CAD drawings. We are able to process nearly each construction and programming from 2-D contour up to 3-D components . Implementation of very complex geometries as well as complicated, inclined or conical cuts are possible. Your data can be taken over into our system. Our machines work in water basin. We produce with highest precision and best dimensional accuracy.